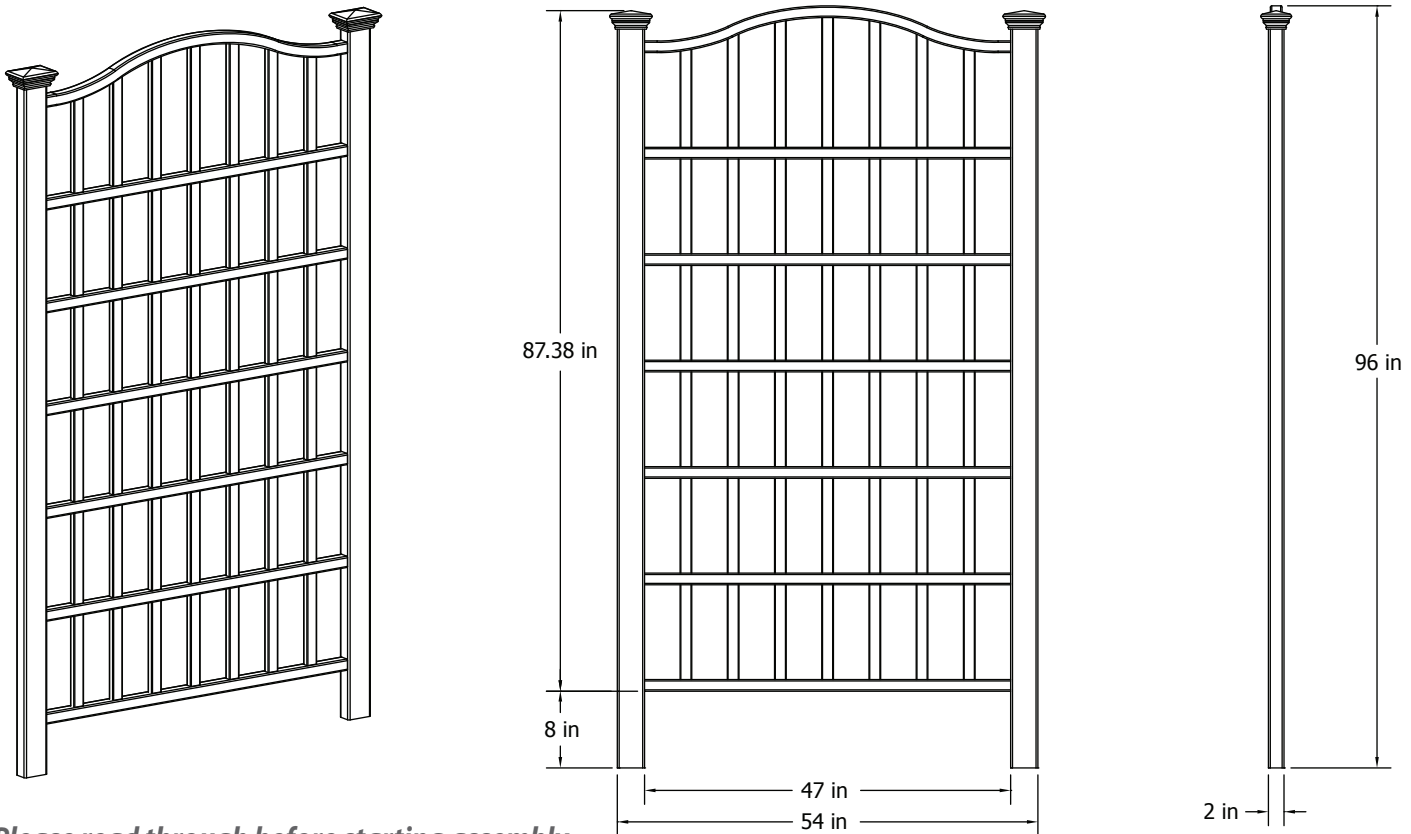


ASSEMBLY INSTRUCTIONS

The Grande Trellis / Concord Trellis



Please read through before starting assembly.

IMPORTANT: CHECK THE INSIDE OF YOUR POSTS FOR ALL MATERIALS.

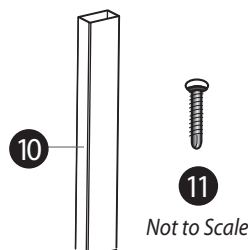
Check Box for These Contents

In the event of missing or defective parts please call our customer service dept. at **1 800 282 9346** (Mon. to Fri. 8:00 AM to 4:00 PM EST).

1. Arched Top Rail (1) 1 1/2" Square x 53 3/4" - 10864 White / 14084 Composite
2. Post Caps (2) 10611 White / 14085 Composite
3. Posts (2) 2" x 3 1/2" x 95" - 10865 White / 14086 Composite
4. Vertical Spindles (2) 7/8" X 1 1/2" X 83" - 10866 White / 14087 Composite
5. Vertical Spindles (2) 7/8" X 1 1/2" X 84 3/4" - 10866-2 White / 14087-2 Composite
6. Vertical Spindles (2) 7/8" X 1 1/2" X 86 1/2" - 10866-3 White / 14087-3 Composite
7. Vertical Spindle (1) 7/8" X 1 1/2" X 87 1/4" - 10866-4 White / 14087-4 Composite
8. Horizontal Spindles (5) 1 1/2" x 1 1/2" x 53 3/4" - 10867 White / 14088 Composite
9. Bottom Rail (1) 1 1/2" x 1 1/2" x 53 3/4" - 10868 White / 14089 Composite
10. Ground Anchoring Stakes (2) 1 3/4" x 3 1/4" x 30" - 10869 White / 14090 Composite
11. 3/4" Self-Auguring Stainless Steel Screw (25) 20116 White / 20025 Composite

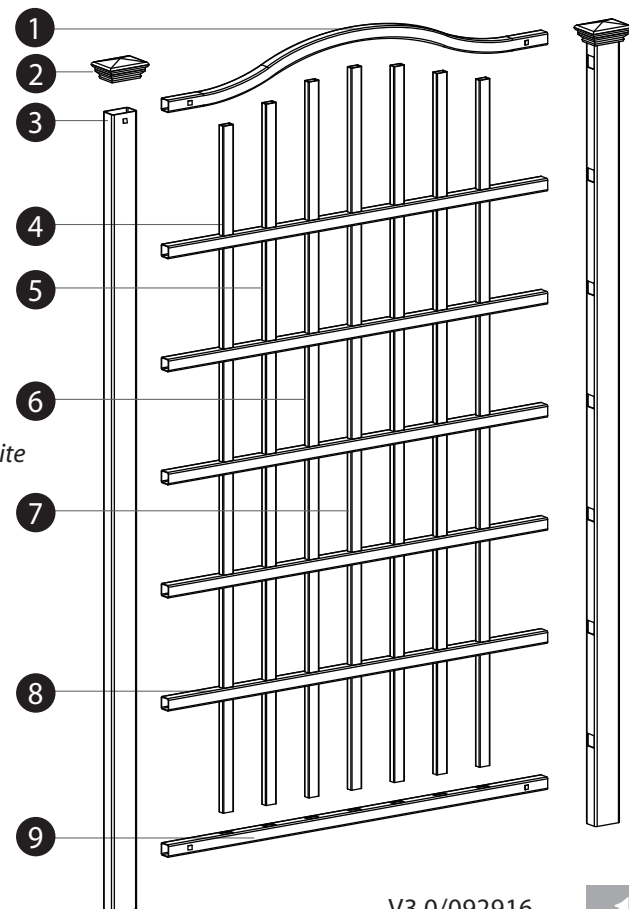
Tools You Will Need

- Cordless Drill
- Hammer
- Tape Measure
- Level
- Shovel



General Information

- Read Instructions through carefully before beginning assembly.
- When assembling components, place on a non-abrasive surface (i.e. shipping box) to avoid scratching.
- We recommend an area approx 5'x 8' for unobstructed assembling.
- You should not need to use excessive force when assembling component.



STEP ONE

NOTE: There are locking tabs located at the ends of the horizontal rails. Once inserted and pushed into the routed holes, they will lock into place.

1

Lay one of the posts on the ground and insert the bottom rail and the five horizontal rails as shown aside. Note the holes orientation and ensure that they all face the same direction as shown in drawing aside.

2

Insert the seven vertical spindles as shown aside. Please note that there are four different lengths of spindles and they should be inserted according to the pattern shown (spindles are labeled accordingly).

3

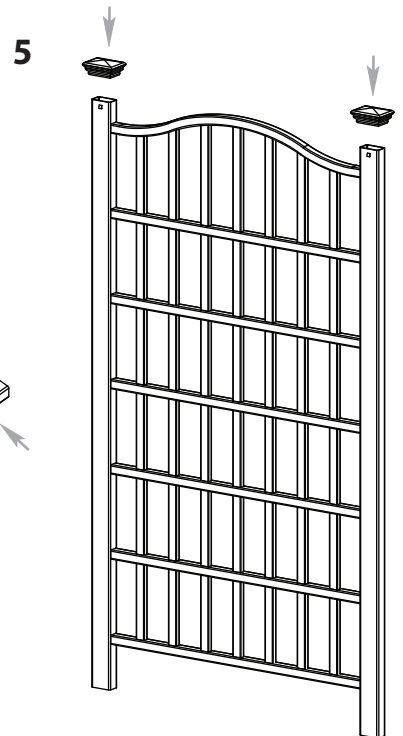
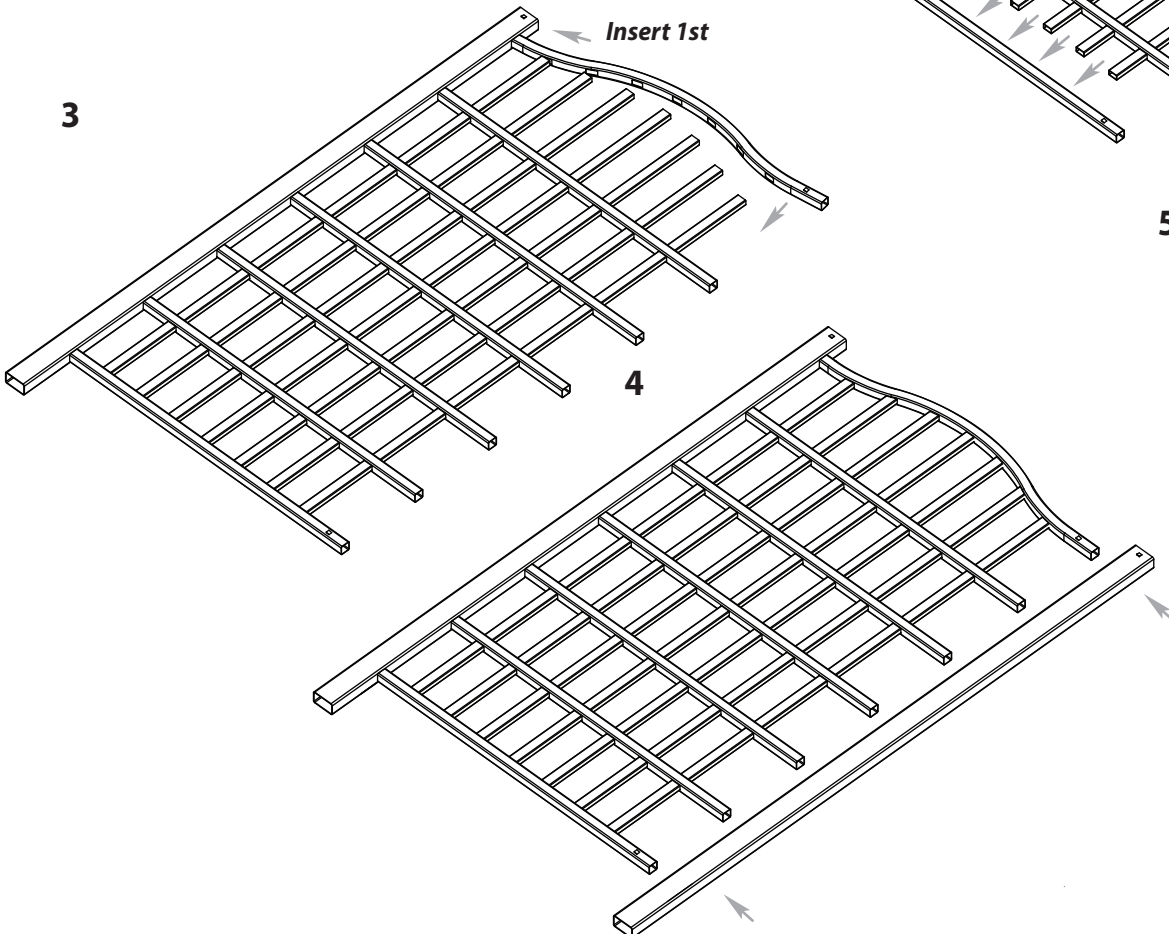
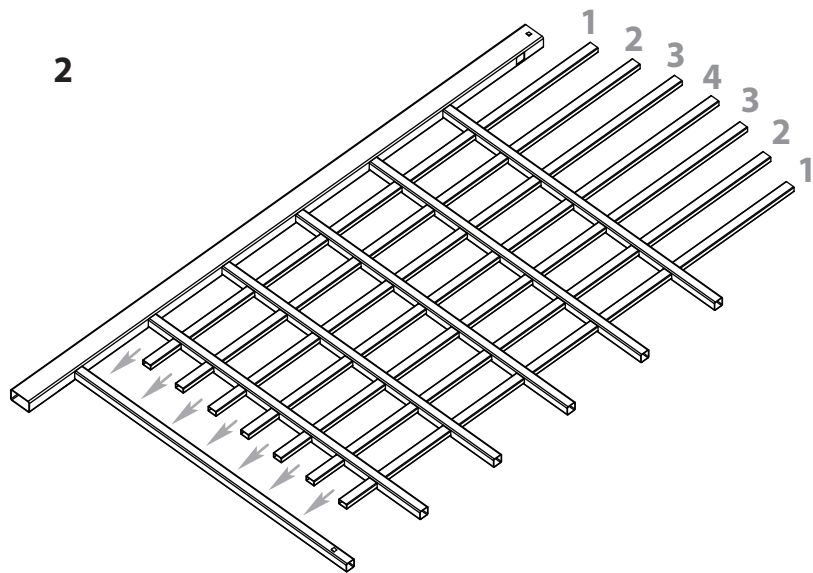
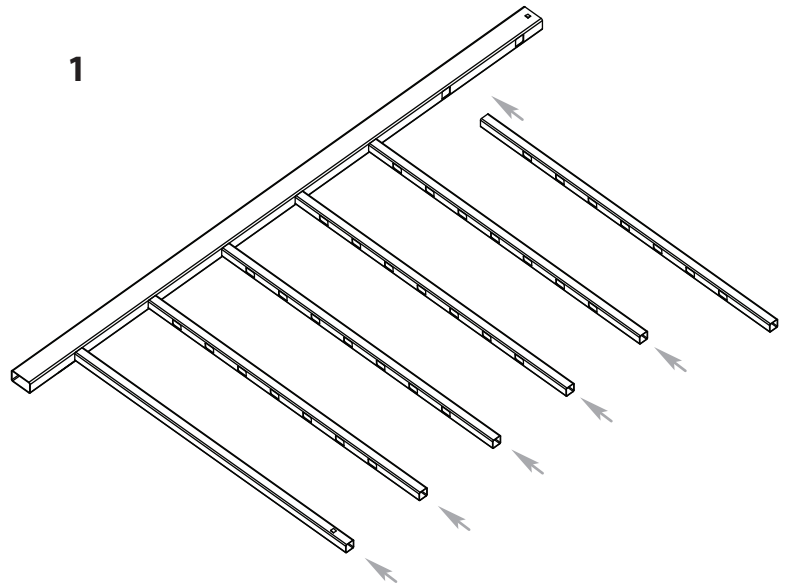
Continue assembly by inserting the top arched rail end into the post and progressively into each of the vertical spindles.

4

Proceed to attach the second post to the trellis assembly as shown below. Ensure tabs are inserted all the way into the posts.

5

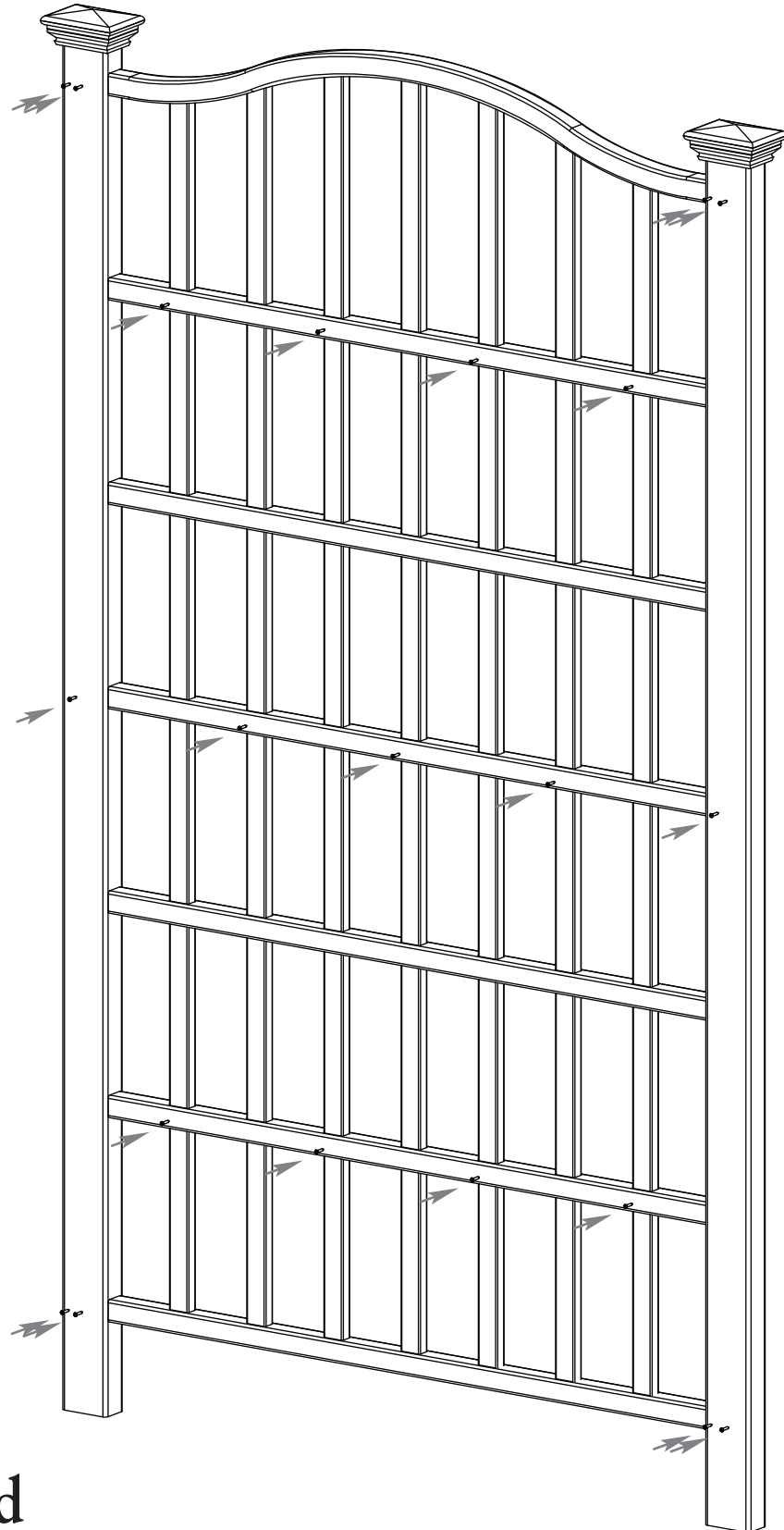
Install the post caps.



STEP TWO

Install the Screws

While making sure the trellis is square, secure the trellis with 21 of the provided screws at the locations shown below:



Mounting Into the Ground

Trellises must be well secured in the event of high winds, etc. We have provided two ground anchoring stakes for securing the trellis either into the ground or into a concrete footing. If you are installing your trellis directly to the wall of your home, or on a wood deck or concrete surface, please see your hardware store for the appropriate galvanized bracket hardware.

STEP THREE

Install the Ground Anchor Stakes

Insert the ground anchoring stakes into the bottom of the trellis posts. Secure with screws as shown aside.

STEP FOUR

Install Trellis into Ground

A

Move the trellis to its final location. When you are satisfied with the location, mark the positions of the posts, then move the trellis aside and lay it carefully on it's side. Excavate the 2 post holes approximately 22" deep x 6" diameter. Carefully move the trellis back into position.

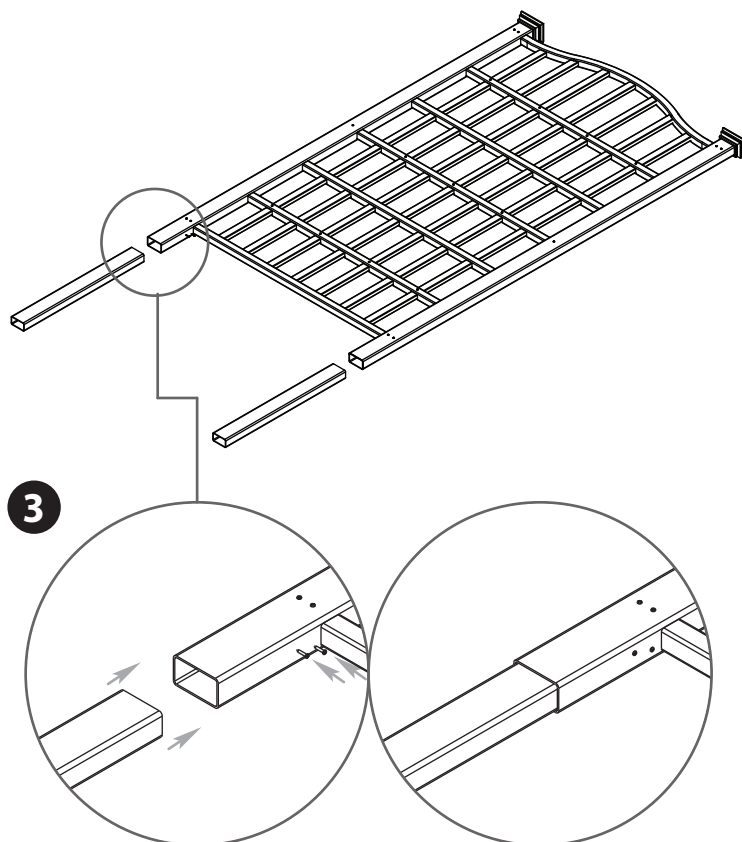
B

Level it both vertically and horizontally into the excavated holes.

C

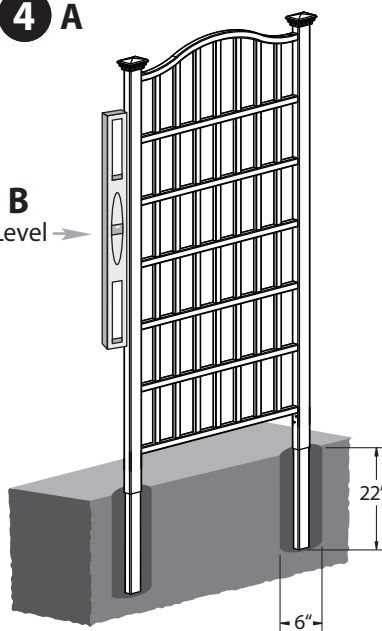
Backfill the holes with the excavated soil.

Note: For a stronger installation, purchase two 2x4 pressure treated lumbers and sleeve them into the posts. Wood posts should be inserted 4" into the trellis posts and $\pm 24"$ into the ground.



4 A

B
Level →



C

